

TIVAR® ECO green

PRODUCT DATA SHEET

This grade, partially composed of reprocessed PE-UHMW material, has an overall lower property level than the virgin TIVAR 1000 and a lower cost. Compared with virgin PE 500, however, it has a much better impact strength and wear resistance. **TIVAR ECO green** shows a favourable price-performance ratio for applications in many kinds of industries with less demanding requirements.

Physical properties (indicative values ¹⁾)

PROPERTIES	Test methods	Units	VALUES (16)
Colour	-	-	green
Average molar mass (average molecular weight) - (1)	-	10 ⁶ g/mol	≥ 4.5
Density	ISO 1183-1	g/cm ³	0.94
Water absorption at saturation in water of 23 °C	-	%	< 0.1
Thermal Properties (2)			
Melting temperature (DSC, 10 °C/min)	ISO 11357-1/3	°C	135
Thermal conductivity at 23 °C	-	W/(K.m)	0.40
Average coefficient of linear thermal expansion between 23 and 100 °C	-	ml/(m.K)	200 x 10 ⁻⁶
Temperature of deflection under load:			
- method A: 1.8 MPa	ISO 75-1/2	°C	42
Vicat softening temperature - VST/B50	ISO 306	°C	80
Max. allowable service temperature in air:			
- for short periods (3)	-	°C	120
- continuously : for 20,000 h (4)	-	°C	80
Min. service temperature (5)	-	°C	-150
Flammability (6):			
- "Oxygen Index"	ISO 4589-1/2	%	< 20
- according to UL 94 (6 mm thickness)	-	-	HB
Mechanical Properties at 23 °C (7)			
Tension test (8):			
- tensile stress at yield (9)	ISO 527-1/2	MPa	20
- tensile strain at yield (9)	ISO 527-1/2	%	15
- tensile strain at break (9)	ISO 527-1/2	%	> 50
- tensile modulus of elasticity (10)	ISO 527-1/2	MPa	775
Compression test (11):			
- compressive stress at 1 / 2 / 5 % nominal strain (10)	ISO 604	MPa	7 / 11 / 17.5
Charpy impact strength - unnotched (12)	ISO 179-1/1eU	kJ/m ²	no break
Charpy impact strength - notched	ISO 179-1/1eA	kJ/m ²	90P
Charpy impact strength - notched (double 14° notch) - (13)	ISO 11542-2	kJ/m ²	100
Ball indentation hardness (14)	ISO 2039-1	N/mm ²	34
Shore hardness D (14)	ISO 868	-	60
Relative volume loss during a wear test in "sand/water-slurry" : TIVAR 1000 = 100	ISO 15527	-	200
Electrical Properties at 23 °C			
Electric strength (15)	IEC 60243-1	kV/mm	-
Volume resistivity	IEC 60093	Ohm.cm	-
Surface resistivity	IEC 60093	Ohm	-
Relative permittivity ε _r : - at 100 Hz	IEC 60250	-	-
- at 1 MHz	IEC 60250	-	-
Dielectric dissipation factor tan δ : - at 100 Hz	IEC 60250	-	-
- at 1 MHz	IEC 60250	-	-
Comparative tracking index (CTI)	IEC 60112	-	-

Note: 1 g/cm³ = 1,000 kg/m³; 1 MPa = 1 N/mm²; 1 kV/mm = 1 MV/m.

TIVAR® is a registered trademark of the Quadrant Group.

This product data sheet and any data and specifications presented on our website shall provide promotional and general information about the Engineering Plastic Products (the "Products") manufactured and offered by Quadrant Engineering Plastic Products ("Quadrant") and shall serve as a preliminary guide. All data and descriptions relating to the Products are of an indicative nature only. Neither this data sheet nor any data and specifications presented on our website shall create or be implied to create any legal or contractual obligation.

Any illustration of the possible fields of application of the Products shall merely demonstrate the potential of these Products, but any such description does not constitute any kind of covenant whatsoever. Irrespective of any tests that Quadrant may have carried out with respect to any Product, Quadrant does not possess expertise in evaluating the suitability of its materials or Products for use in specific applications or products manufactured or offered by the customer respectively. The choice of the most suitable plastics material depends on available chemical resistance data and practical experience, but often preliminary testing of the finished plastics part under actual service conditions (right chemical, concentration, temperature and contact time, as well as other conditions) is required to assess its final suitability for the given application.

It thus remains the customer's sole responsibility to test and assess the suitability and compatibility of Quadrant's Products for its intended applications, processes and uses, and to choose those Products which according to its assessment meet the requirements applicable to the specific use of the finished product. The customer undertakes all liability in respect of the application, processing or use of the aforementioned information or product, or any consequence thereof, and shall verify its quality and other properties.

Quadrant Engineering Plastic Products

global leader in engineering plastics for machining

www.quadrantplastics.com



Legend:

- (1) This is the average molar mass of the PE-UHMW resins (irrespective of any additives) used for the manufacture of this material. It is calculated by means of the Margolies-equation $M = 5.37 \times 10^4 \times [\eta]^{1.49}$, with $[\eta]$ being the intrinsic viscosity (Staudinger index) derived from a viscosity measurement according to ISO 1628-3:2001, using decahydronaphthalene as a solvent (concentration of 0.0002 g/cm³).
- (2) The figures given for these properties are for the most part derived from raw material supplier data and other publications.
- (3) Only for short time exposure (a few hours) in applications where no or only a very low load is applied to the material.
- (4) Temperature resistance over a period of 20,000 hours. After this period of time, there is a decrease in tensile strength – measured at 23 °C – of about 50 % as compared with the original value. The temperature value given here is thus based on the thermal-oxidative degradation which takes place and causes a reduction in properties. Note, however, that the maximum allowable service temperature depends in many cases essentially on the duration and the magnitude of the mechanical stresses to which the material is subjected.
- (5) Impact strength decreasing with decreasing temperature, the minimum allowable service temperature is practically mainly determined by the extent to which the material is subjected to impact. The value given here is based on unfavourable impact conditions and may consequently not be considered as being the absolute practical limit.
- (6) These estimated ratings, derived from raw material supplier data and other publications, are not intended to reflect hazards presented by the material under actual fire conditions. There is no 'UL File Number' available for TIVAR ECO green stock shapes.
- (7) The figures given for these properties are average values of tests run on test specimens machined out of 20 - 30 mm thick plates.
- (8) Test specimens: Type 1 B
- (9) Test speed: 50 mm/min
- (10) Test speed: 1 mm/min.
- (11) Test specimens: cylinders Ø 8 mm x 16 mm
- (12) Pendulum used: 15 J
- (13) Pendulum used: 25 J
- (14) Measured on 10 mm thick test specimens.
- (15) Electrode configuration: Ø 25 / Ø 75 mm coaxial cylinders ; in transformer oil according to IEC 60296 ; 1 mm thick test specimens.
- (16) Taking into consideration the varying composition of this grade which is partially composed of reprocessed PE-UHMW material, its physical properties can differ more from batch to batch than those of the other PE-UHMW grades.

■ This table, mainly to be used for comparison purposes, is a valuable help in the choice of a material. The data listed here fall within the normal range of product properties. **However, they are not guaranteed and they should not be used to establish material specification limits nor used alone as the basis of design.**